

Work Order ID 86380

86380

Page 1

Wednesday, June 27, 2012 3:37:45 PM

Item ID: D3929-042

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Gusset Assembly

Start Date: 6/27/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 7/2/2012 Req'd Qty: 10.00

10

Customer:

Reference: RE-IDENTIFY

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3929

A

190

0.00

100

Large Fab

Memo

0.00

Large Fab

D3929-041 X 6 B86127
D3929-041 X 4 B86045

WERE ACTUALLY MADE AS D3929-042
RE-IDENTIFY WITH CORRECT ID PART D3929-042

200

QC5- Inspect part completeness to step on W/O

0.00

200

QC

Quality Control

QC9

Memo

0.00

Salobee

CC 12-6-27
10x
~~pt 12-06-27~~
QC 12-06-27

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Item ID: D3929-042

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Gusset Assembly

Stop ***NS2***

Start Date: 6/27/2012 Start Qty: 10.00 ***10***

Cust Item ID:

Required Date: 7/2/2012 Req'd Qty: 10.00 ***10***

Customer:

Reference: RE-IDENTIFY

Approvals: Process Plan: Date:

Tooling: Date:

Run Start ***NR1***

QC: Date:

SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

210

Identify as per dwg & Stock Location: WA

0.00

210

Packaging

Memo

0.00

Packaging

10x PC 12.06.27

220

QC21- Final Inspection - Work Order Release

0.00

220

QC

Memo

0.00

Quality Control

12/6/28 JD

12-04-28

Picklist Print

Wednesday, June 27, 2012 3:37:44 PM

Page 1

Work Order ID: 86380
Parent Item: D3929-042
Parent Item Name: Gusset Assembly

Start Date: 6/27/2012
Start Qty: 10.00

Required Date: 7/2/2012
Required Qty: 10.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3929-041 Gusset Assembly		Manufactured	No				Each	15.0000		10		6/12/06/27	

Location

Loc Qty

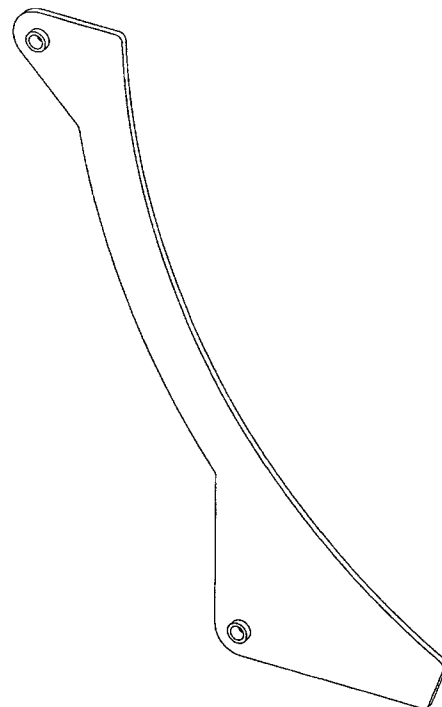
Loc Cde

WA	13	
56704	0	
85715	3	
86045	4	
86127	6	
WA005	2	
77675	1	
81255	1	

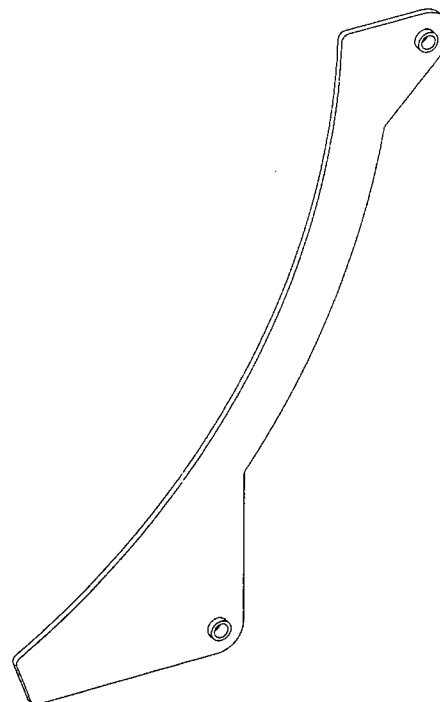
46

8 7 6 5 4 3 2 1

ITEM	QTY -041	QTY -042	P/N	DESCRIPTION
1	X		D3929-041	GUSSET ASSEMBLY
2		X	D3929-042	GUSSET ASSEMBLY
11	2	2	D3907-1	BUSHING
12	1	1	D3929-1	SUPPORT GUSSET



D3929-041 GUSSET ASSEMBLY



D3929-042 GUSSET ASSEMBLY

#86380

RELEASED
9/6/12 MJD

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3929-04X" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.73 lbs EACH
 - 8) WELDING: PER DART QSI 004

A	NEW ISSUE	MB	09.04.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.04.03		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3929**

TITLE **GUSSET ASSEMBLY**

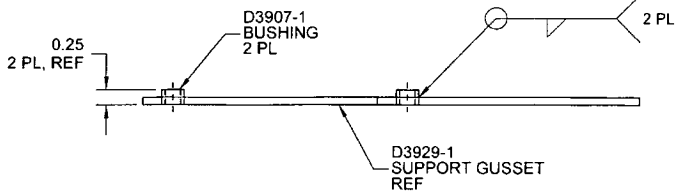
REV. A
SHEET 1 OF 3

SCALE
NTS

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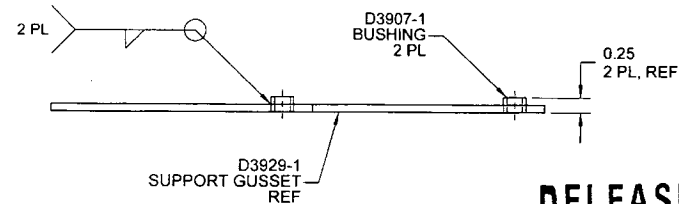
8 7 6 5 4 3 2 1

D3929-1
SUPPORT GUSSET
2 PL



D3929-041 GUSSET ASSEMBLY

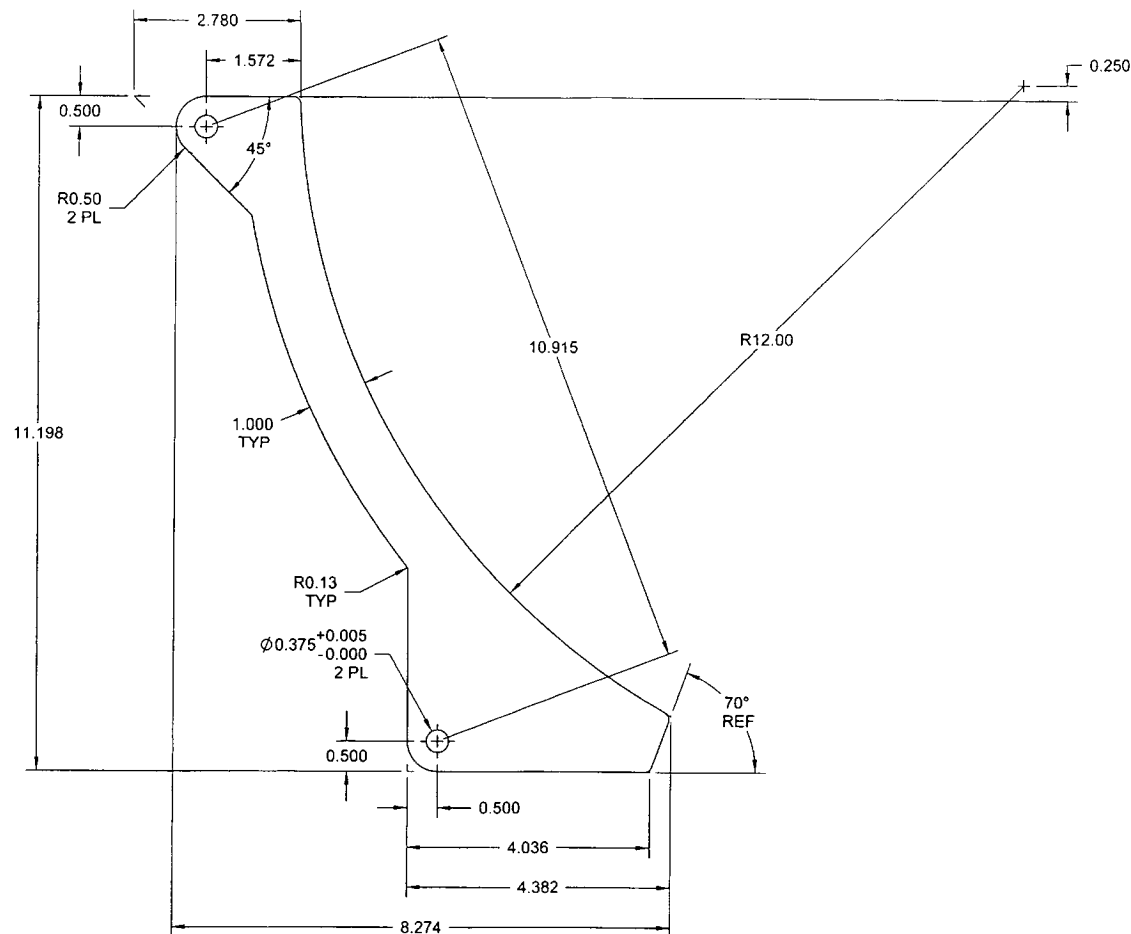
D3929-1
SUPPORT GUSSET
2 PL



D3929-042 GUSSET ASSEMBLY

RELEASED
09/04/22

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MFG. APPR.		D3929	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		GUSSET ASSEMBLY	NTS
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D3929-1 SUPPORT GUSSET

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET PER AMS 5513 OR 5524
11 GAUGE (0.125 THICK)
REF. DART SPEC. M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.72 lbs

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09/04/22 JWD

86300

